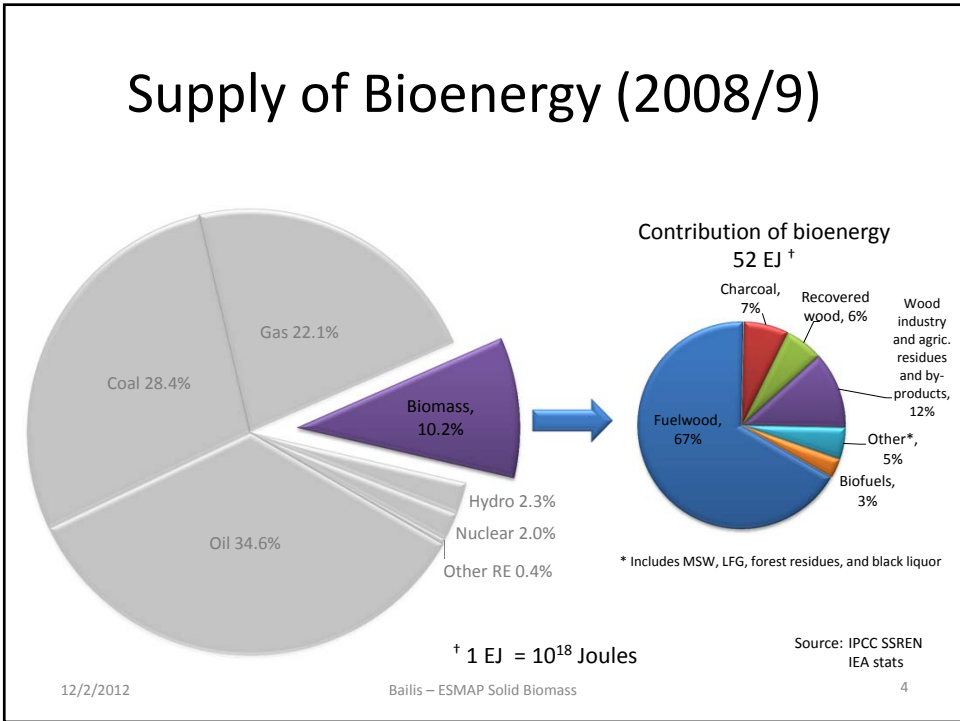
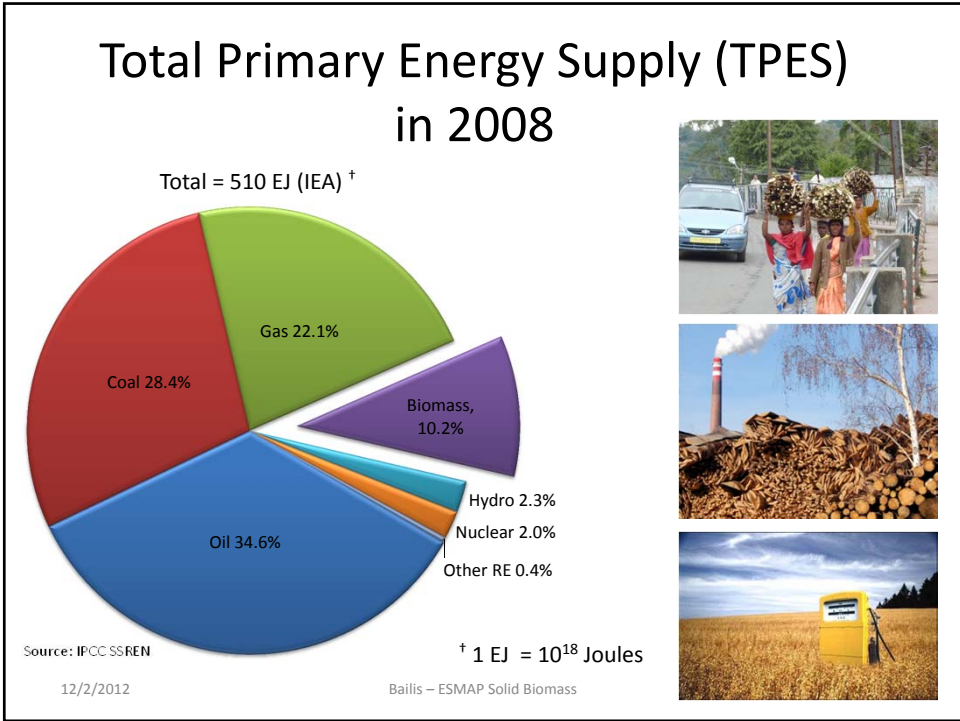


RENEWABLE ENERGY TRAINING  
PROGRAM  
MODULE 8 | BIOENERGY  
Solid Biomass for Power Generation

Rob Bailis  
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Yale School of Forestry and Env. Studies  
04 December 2012

## Overview

- Introduction
- Current status of solid biomass
- Technologies
- Brazil as an example

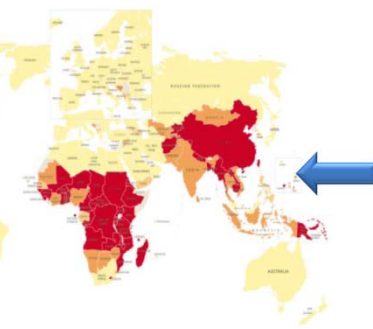


# 1. Traditional fuels

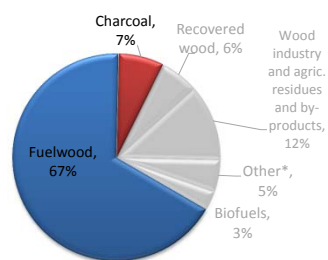
**Figure 1. Energy poverty in people's homes**  
Percentage of population using solid fuels (International Development Goal indicator 7C, 2001 or later, available data)



- 2-3 Billion solid fuel users
- ~3% Global Burden of Disease
- ~2% Global GHG emissions



**Contribution of "traditional biofuels"**  
38 EJ <sup>†</sup>



\* Includes MSW, LFG, forest residues, and black liquor

WHO 2006

<sup>†</sup> 1 EJ = 10<sup>18</sup> Joules

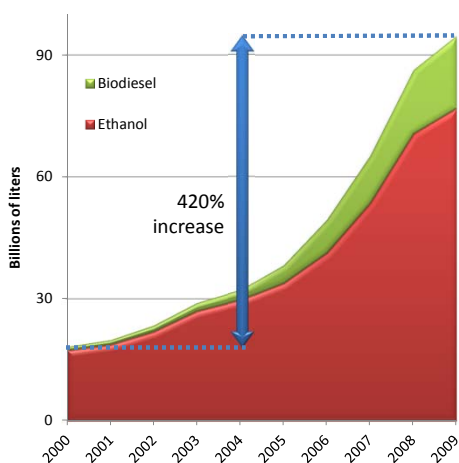
Source: IPCC SSREN  
IEA stats

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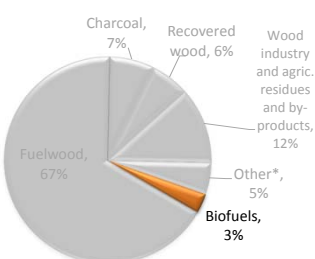
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# 2. Biofuels



- Rapeseed (EU)
- Soy (US, Arg, Brazil)
- Oil palm (SE Asia, Colombia)
- WVO (US, EU)
- Other oilseeds
- Maize (US)
- Sugarcane (Brazil)
- Other starches and sugars (EU, China)

**Contribution of biofuels**  
2 EJ <sup>†</sup>



\* Includes MSW, LFG, forest residues, and black liquor

Bailis, German, van Gelder, in review

<sup>†</sup> 1 EJ = 10<sup>18</sup> Joules

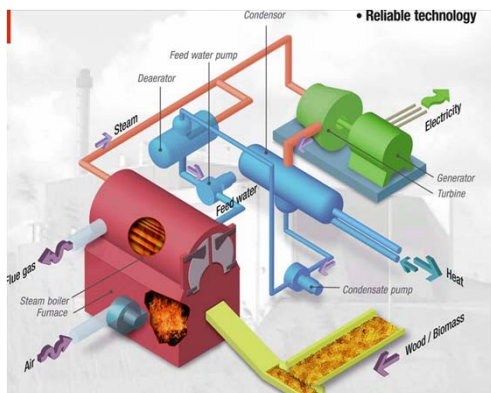
Source: IPCC SSREN  
IEA stats

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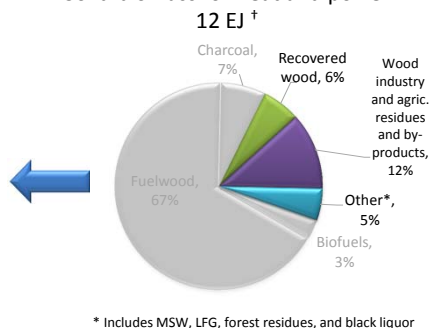
6

### 3. Solid fuels for heat and power



Cogeneration – common use of solid biomass

#### Solid biomass for heat and power



<sup>†</sup> 1 EJ = 10<sup>18</sup> Joules

Source: IPCC SSREN  
IEA stats

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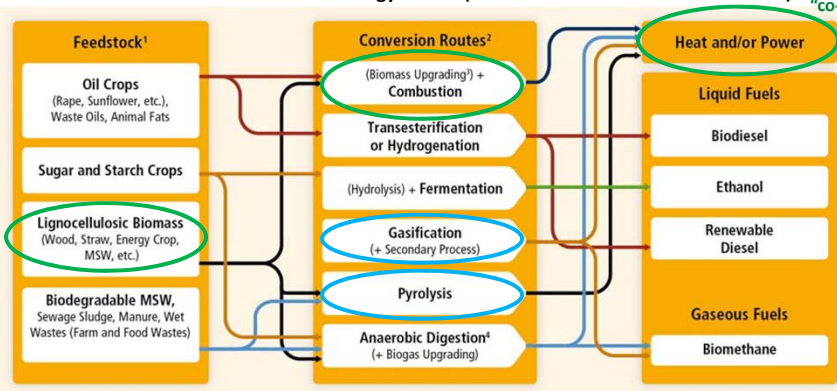
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### Bioenergy conversion pathways

Schematic view of commercial bioenergy routes (from IPCC SSREN based on IEA 2009)

Includes "co-firing"



Notes:

<sup>1</sup>Parts of each feedstock (e.g. crop residues) could be used in other routes.

<sup>2</sup>Each route also gives coproducts.

<sup>3</sup>Biomass upgrading includes any one of the densification processes (pelletization, pyrolysis, etc.).

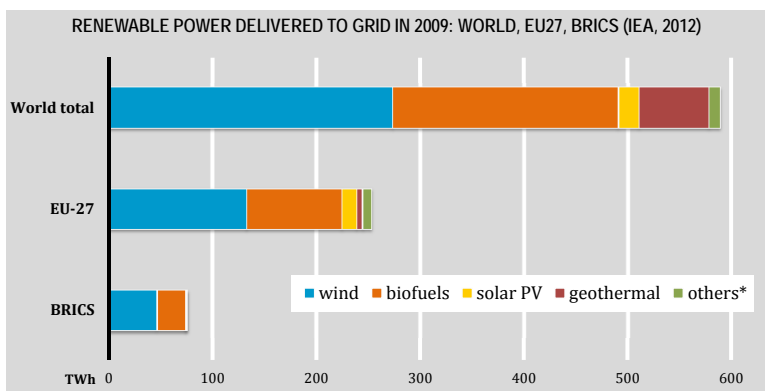
<sup>4</sup>Anaerobic digestion processes release methane and CO<sub>2</sub> and removal of CO<sub>2</sub> provides essentially methane, the main component of natural gas; the upgraded gas is called biomethane.

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## Current status

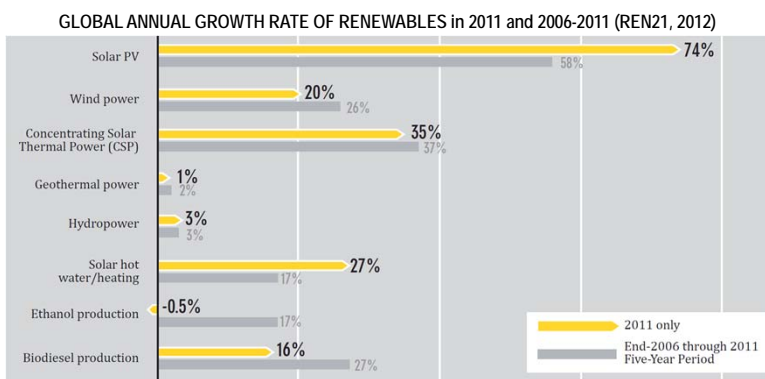


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## Current status

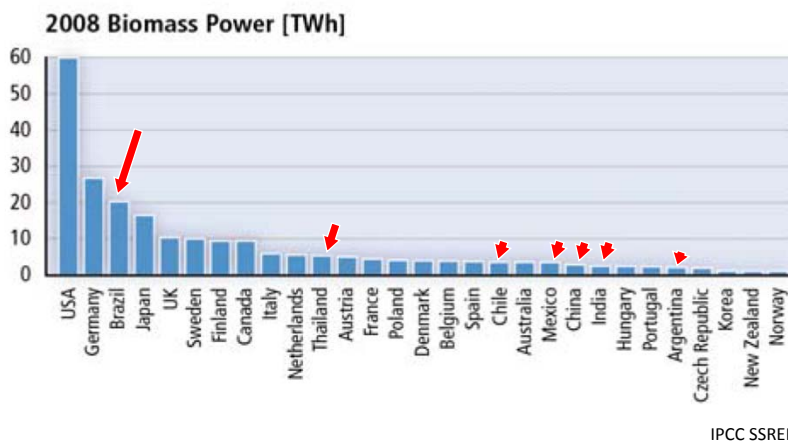


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## Top producers in 2008: biomass electricity

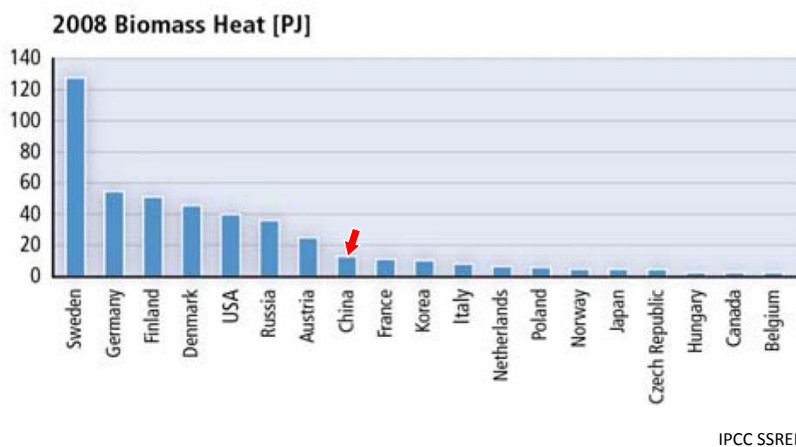


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## Top producers in 2008: biomass heating



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## Technologies for Heat and Power from Solid Biomass

- Combustion
- Pyrolysis
- Gasification

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## Combustion

- Most popular route for both heat and power  
Wide range of fuels (logs, chips, pellets, MSW, **bagasse...**)
  - Heat - typically 1-10 MW  
Common for industries and district heating
  - Power - typically 10-50 MW  
Rankine (steam) cycle  
 $\eta \approx 18-33\%$  (< comparably-sized fossil plants)
- } CHP

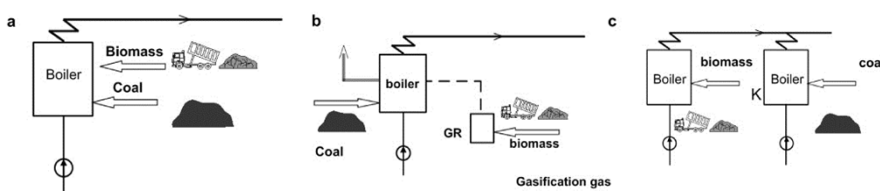
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## Co-firing

- “Easy” way to integrate biomass in heat or power production
- Utilize higher efficiencies in large plants (100-1000 MW)
- 5-10% mix readily achievable w/direct combustion
- > 100 commercial facilities worldwide ([IEA database](#))



Biomass co-firing technologies. a) Direct co-firing. b) Indirect co-firing. c) Parallel co-firing from Al-Mansour and Zuwala (2010) <http://dx.doi.org/10.1016/j.biombioe.2010.01.004>

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## Co-firing – pollution reduction

M. Sami et al. / Progress in Energy and Combustion Science 27 (2001) 171–214

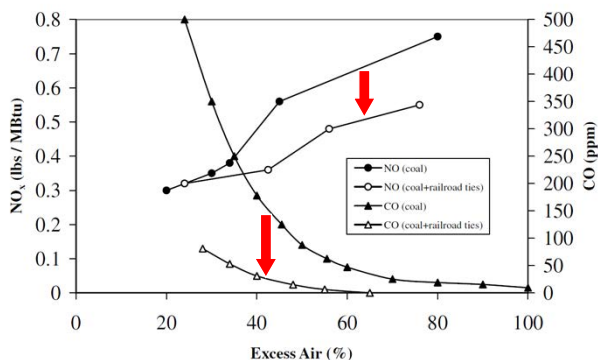


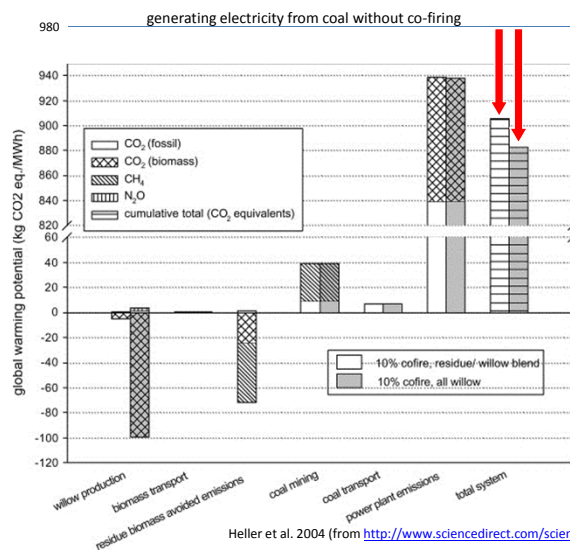
Fig. 21. Effects of co-firing 20% (mass basis) railroad ties with coal on NO<sub>x</sub> and CO emissions [76].

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## Co-firing – pollution reduction



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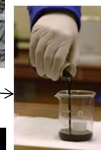
## Pyrolysis

- Thermal decomposition of biomass occurring in the absence of oxygen that produces:

- a **solid** (char/charcoal)



- a **liquid** (pyrolysis oil or bio-oil)



- **gases** (CO<sub>2</sub>, CO, H<sub>2</sub>, CH<sub>4</sub>, HCs...)



- Always the first step in combustion and gasification processes

(followed by total/partial oxidation of primary products)

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# Pyrolysis

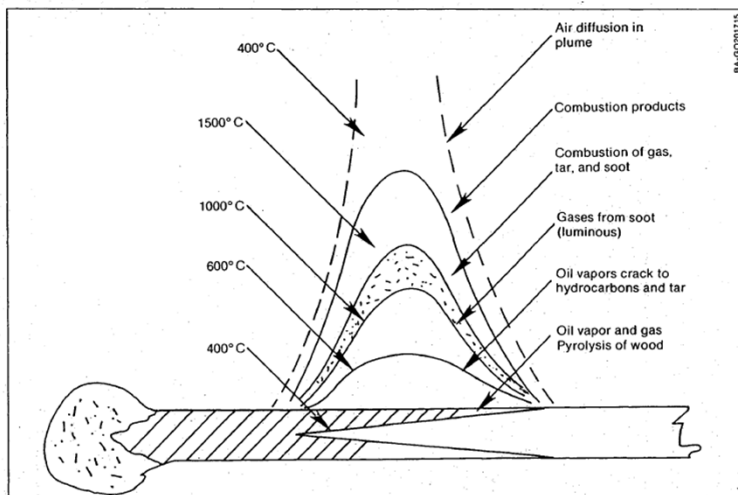
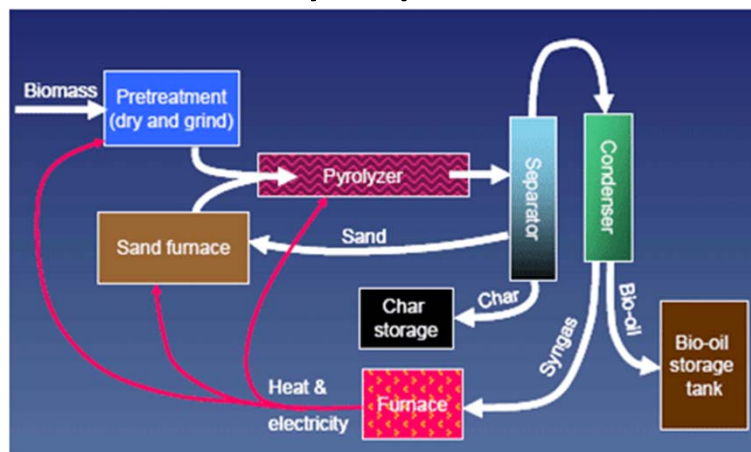


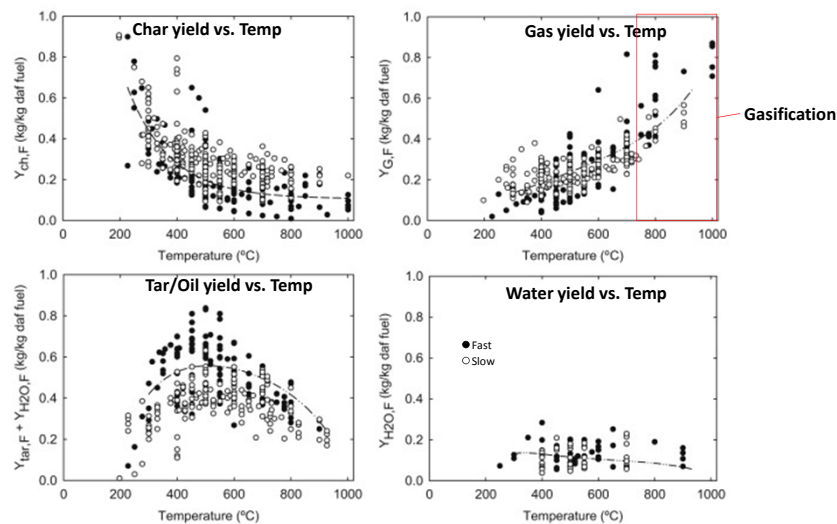
Fig. 4-2. Pyrolysis, gasification, and combustion in the flaming match. Source: Reed and Das, 1988

# Pyrolysis



<http://www.ars.usda.gov>

## Pyrolysis



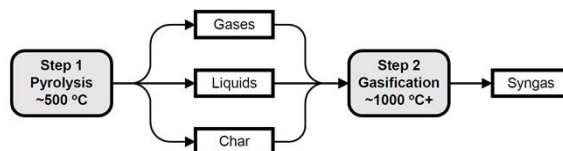
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## Gasification

- Partial thermal oxidation of biomass



- Results in a combustible mixture of gases

- “syn gas” or “producer gas”
- Mainly CO and H<sub>2</sub>
- 5 - 20 MJ/Nm<sup>3</sup> (10-45% HV or nat. gas)
  - Air-based systems are lower (N<sub>2</sub> dilutes the mix)
  - Steam or oxy-based systems are higher

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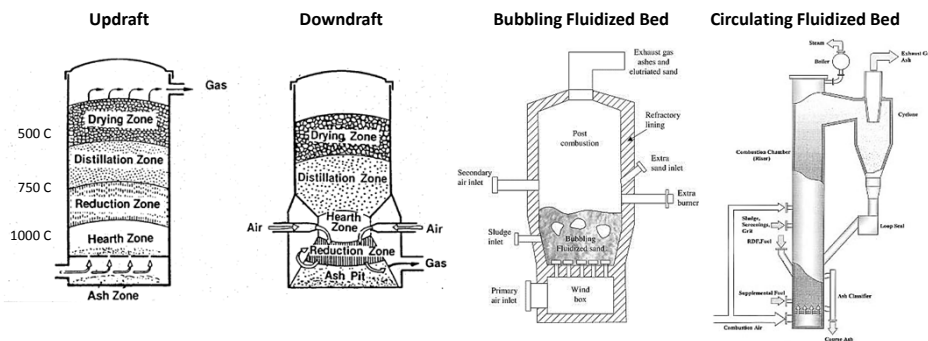
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# Gasification

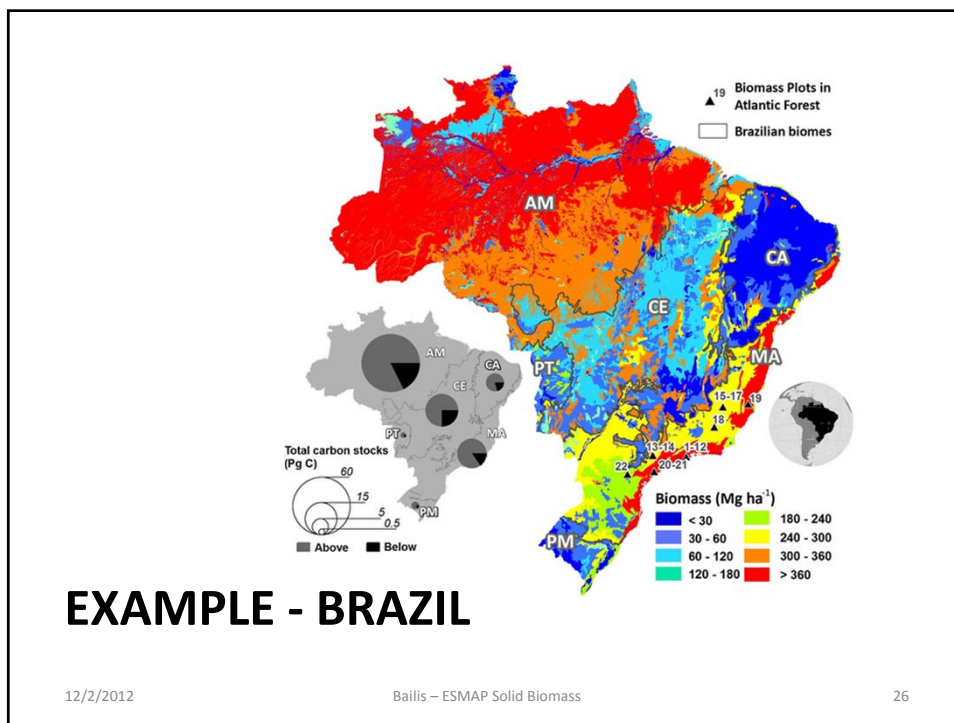
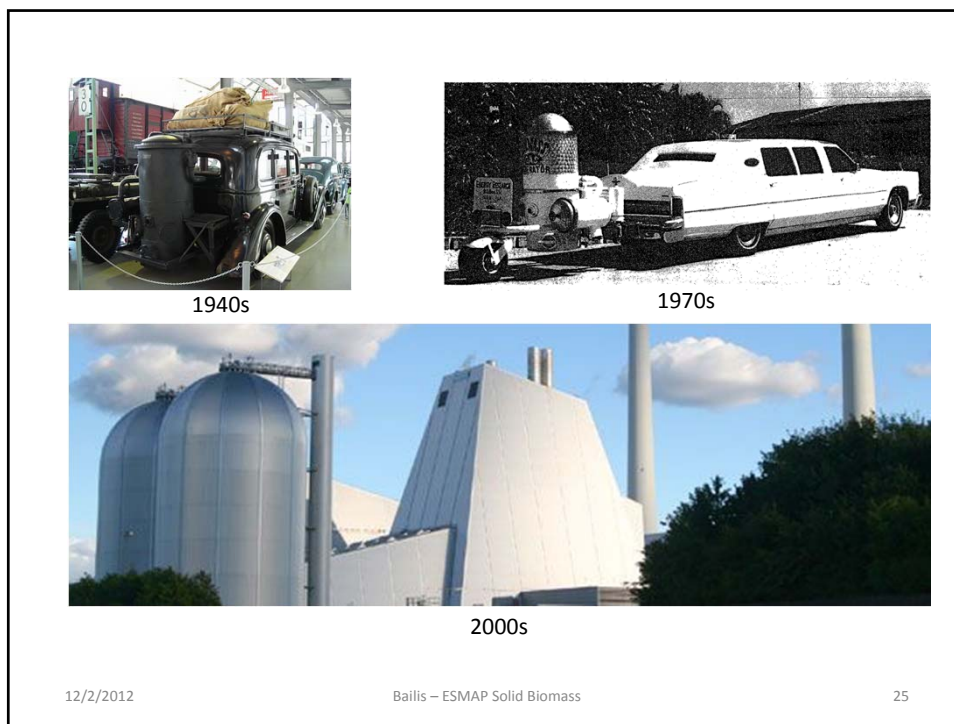
Primary devolatilization				
Biomass	→	Primary tar (CH <sub>x</sub> O <sub>y</sub> ) CO, CO <sub>2</sub> , CH <sub>4</sub> , C <sub>2</sub> H <sub>4</sub> , H <sub>2</sub> O Carbon		[eq.1]
Tar cracking and reforming				
Primary tar	→	Secondary tar CO, CO <sub>2</sub> , CH <sub>4</sub> , C <sub>2</sub> H <sub>4</sub> , H <sub>2</sub>		[eq.2]
Homogenous gas-phase-reactions				
Secondary tars	→	C, CO, H <sub>2</sub>	ΔH	[eq.3]
H <sub>2</sub> + 0,5 O <sub>2</sub>	→	H <sub>2</sub> O	-242 kJ/mol	[eq.4]
CO + 0,5 O <sub>2</sub>	→	CO <sub>2</sub>	-283 kJ/mol	[eq.5]
CH <sub>4</sub> + 0,5 O <sub>2</sub>	→	CO + 2 H <sub>2</sub>	-110 kJ/mol	[eq.6]
CH <sub>4</sub> + CO <sub>2</sub>	→	2 CO + 2 H <sub>2</sub>	+247 kJ/mol	[eq.7]
CH <sub>4</sub> + H <sub>2</sub> O	→	CO + 3 H <sub>2</sub>	+206 kJ/mol	[eq.8]
CO + H <sub>2</sub> O	→	CO <sub>2</sub> + H <sub>2</sub>	-40,9 kJ/mol	[eq.9]
Heterogenous reactions				
C + O <sub>2</sub>	→	CO <sub>2</sub>	-393,5 kJ/mol	[eq.10]
C + 0,5 O <sub>2</sub>	→	CO	-123,1 kJ/mol	[eq.11]
C + CO <sub>2</sub>	→	2 CO	+159,9 kJ/mol	[eq.12]
C + H <sub>2</sub> O	→	CO + H <sub>2</sub>	+118,5 kJ/mol	[eq.13]
C + 2 H <sub>2</sub>	→	CH <sub>4</sub>	-87,5 kJ/mol	[eq.14]

# Gasification



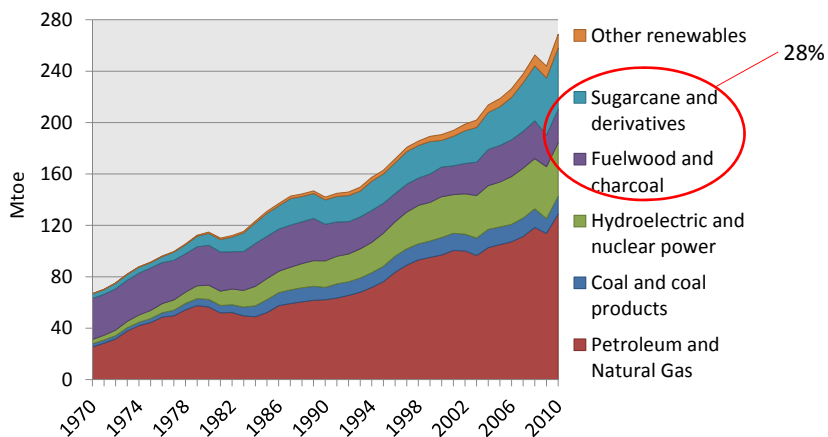
Gasifier Type	Flow Direction	Fuel	Oxidant	Support	Heat Source
Updraft Fixed Bed	Down	Down	Up	Grate	Combustion of Char
Downdraft Fixed Bed	Down	Down	Down	Grate	Partial Combustion of Volatiles
Bubbling Fluidized Bed	Up	Up	Up	None	Partial Combustion of Volatiles and Char
Circulating Fluidized Bed	Up	Up	Up	None	Partial Combustion of Volatiles and Char

<http://seca.doe.gov/technologies/coalpower/gasification/pubs/pdf/BMassGasFinal.pdf>



## Brazil – Primary Energy

Brazilian Domestic Energy Supply from 1970-2010 (EPE, 2011)



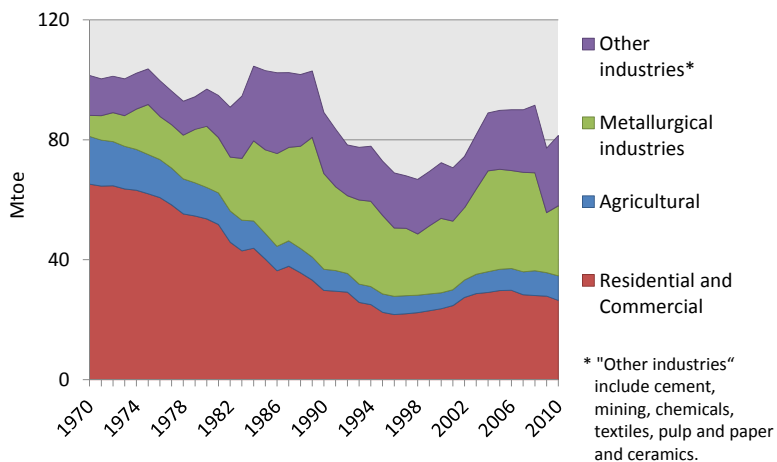
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## Brazil – woodfuel consumption

Brazilian Woodfuel Consumption 1970-2010 (EPE, 2011)

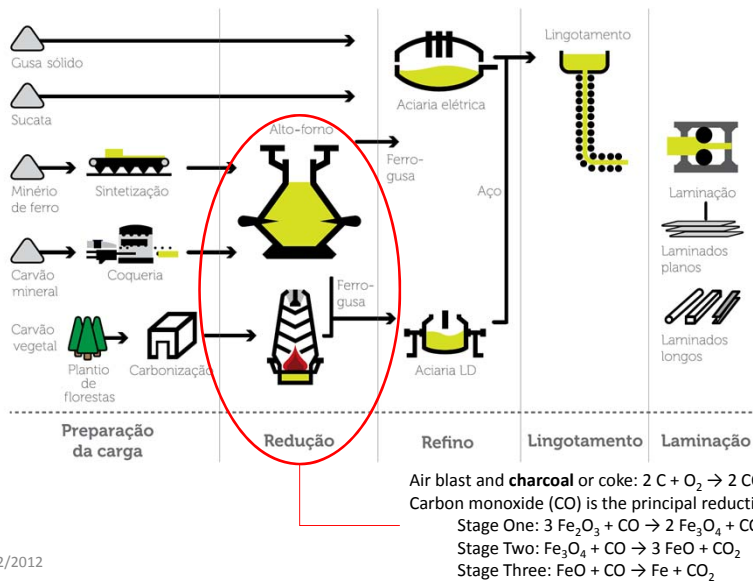


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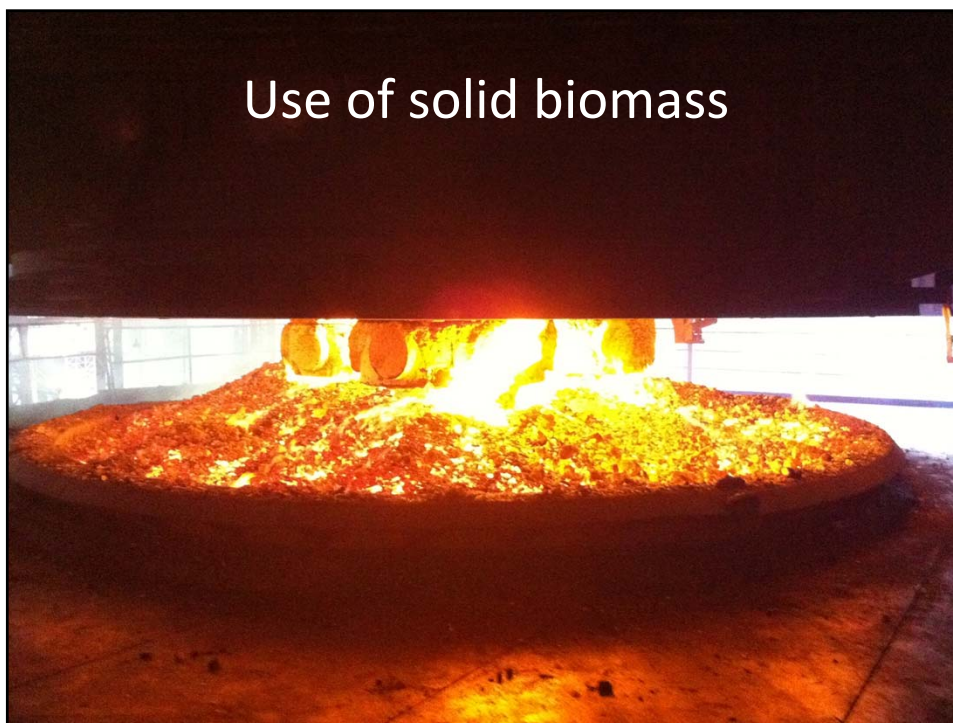
## Brazil – biomass and the metallurgical industry

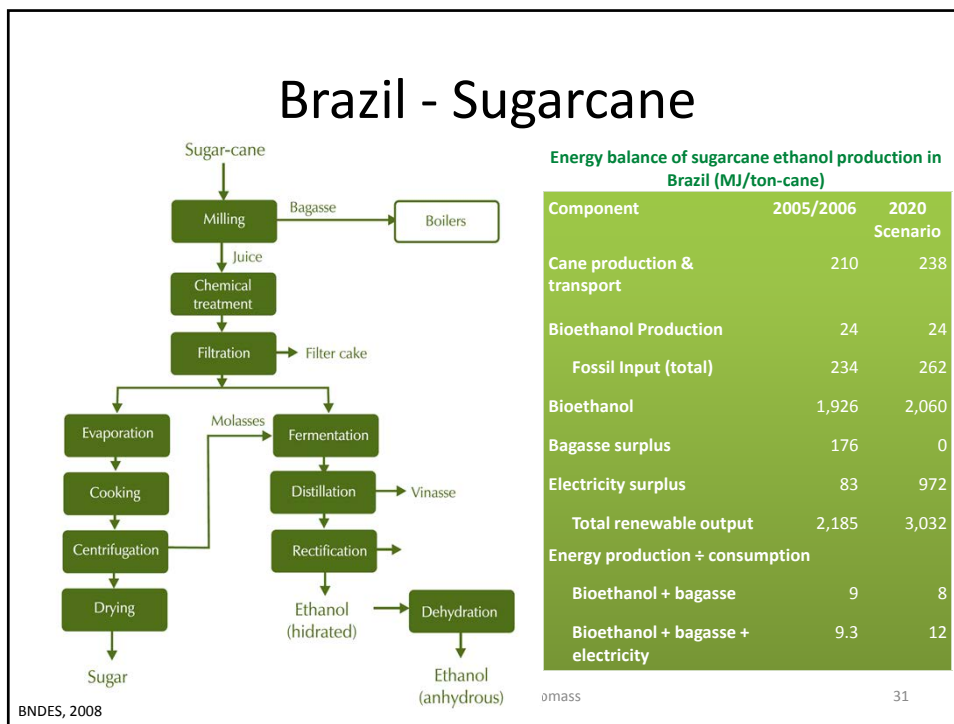


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## Use of solid biomass





## Gasification...

“The pilot plants are hard to build and even harder to operate. Failure cases abound. However, we still found the risk to be worth taking because Brazil’s potential to increase sugarcane production is so great...”

Instituto de Pesquisas Tecnológicas President Fernando Landgraf

